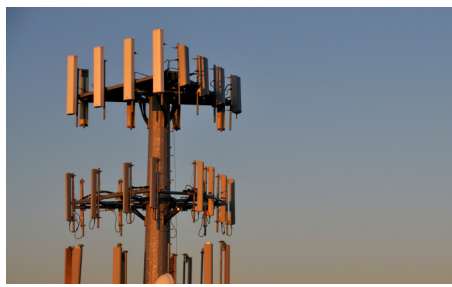


## RO4725JXR™ RO4730JXR™ & RO4730G3™ Antenna Grade Laminates

RO4700™ series antenna grade laminates are a reliable, low-cost alternative to the conventional PTFE-based laminates.

RO4725JXR™, RO4730JXR™ and RO4730G3™ laminates have the mechanical and electrical properties that antenna designers need. The laminates have a dielectric constant (Dk) of 2.55 and 3.0 and a loss tangent (Df) of 0.0022 measured at 2.5 GHz when using LoPro® Reverse Treated EDC Foil. These values allow antenna designers to realize substantial gain values while minimizing signal loss. Materials are available with a demonstrated low PIM performance, with values better than -160 dBc (43dBm 1,900MHz signal).<sup>[2]</sup>

RO4700 series antenna grade laminates are compatible with conventional epoxy and high temperature lead-free solder processing. These laminates do not require the special treatment needed on traditional PTFE-based laminates for plated through hole preparation. Lamination can be achieved using RO4400™ bondply series at 175°C. The resin systems of RO4700JXR series materials are designed to provide the properties sought after by antenna designers. The glass transition temperature exceeds 280°C (536°F), leading to a low Z-axis CTE, excellent plated through hole reliability, and lead-free solder processability.



### Data Sheet

#### Features/Benefits:

##### RO4700 Series Laminates - low loss dielectric with low profile foil

- Reduced PIM
- Low insertion loss
- RO4725JXR Dk 2.55
- RO4730JXR Dk 3.0
- RO4730G3 Dk 3.0 UL 94 V-0

##### Unique filler / closed microspheres

- Low density
- Light-weight 30% lighter than PTFE / Glass

##### Low Z-axis CTE <30ppm/°C

##### High Tg >280°C

- Design flexibility
- Automated assembly compatible

##### Low TCDk <40 ppm/°C

- Consistent circuit performance

##### Specially formulated thermoset resin system/filler

- Low TCDk
- 2.55 Dk & 3.0 Dk
- Ease of fabrication
- PTH process capability

##### Environmentally Friendly

- Lead-free process compatibility
- RoHS compliant

#### Some Typical Applications:

- Cellular Base Station Antennas

Property	Typical Value [1] RO4725JXR	Typical Value [1] RO4730JXR	Typical Value [1] RO4730G3	Direction	Units	Condition	Test Method
<b>Dielectric Constant, <math>\epsilon_r</math> Process</b>	2.55 $\pm$ 0.05	3.00 $\pm$ 0.05	3.00 $\pm$ 0.05	Z		10 GHz/23°C	IPC-TM-650, 2.5.5.5
<b>Dielectric Constant, <math>\epsilon_r</math> Design [3]</b>	2.64	2.98	2.98	Z		1.7 GHz - 5 GHz	Differential Phase Length Method
<b>Dissipation Factor [4]</b>	0.0026	0.0027	0.0029	Z		10 GHz/23°C	IPC-TM-650, 2.5.5.5
	0.0022	0.0023	0.0023			2.5GHz	
<b>Thermal Coefficient of <math>\epsilon_r</math></b>	+34	+32	+26	Z	ppm/°C	-50°C to 150°C	IPC-TM-650, 2.5.5.5
<b>Volume Resistivity (0.030")</b>	2.16 X 10 <sup>8</sup>	5.96 X 10 <sup>8</sup>	4.78 x 10 <sup>8</sup>		MΩ•cm	COND A	IPC-TM-650, 2.5.17.1
<b>Surface Resistivity (0.030")</b>	4.8 X 10 <sup>7</sup>	1.68 X 10 <sup>8</sup>	2.78 x 10 <sup>8</sup>		MΩ	COND A	IPC-TM-650, 2.5.17.1
<b>PIM [2]</b>	-166	-164	-165		dBc	50 ohm 0.060"	43dBm 1900MHz
<b>Electrical Strength (0.030")</b>	630	721	762	Z	V/mil		IPC-TM-650, 2.5.6.2
<b>Flexural Strength MD</b>	121 (17.5)	167 (24.2)	209 (30.3)		MPa (kpsi)	RT	ASTM D790
<b>CMD</b>	92 (13.3)	135 (19.6)	152 (22.1)				
<b>Dimensional Stability</b>	<0.4	<0.4	<0.4	X,Y	mm/m	after etch +E2/150°C	IPC-TM-650, 2.4.39A
<b>Coefficient of Thermal Expansion</b>	13.9	11.3	13.7	X	ppm/°C	-55 TO 288°C	IPC-TM-650, 2.1.24
	19.0	13.5	14.7	Y			
	25.6	21.1	30.3	Z			
<b>Thermal Conductivity</b>	0.38	0.49	0.42	Z	W/mK°	50°C	ASTM D5470
<b>Moisture Absorption</b>	0.24%	0.14%	0.15%		%	48/50	IPC-TM-650 2.6.2.1 ASTM D570
<b>Tg</b>	>280	>280	>280		°C		IPC-TM-650 2.4.24
<b>Td</b>	439	443	417		°C		ASTM D3850
<b>Density</b>	1.27	1.53	1.58		gm/cm <sup>3</sup>		ASTM D792
<b>Copper Peel Strength</b>	8.5	8.4	5.0		pli	1 oz LoPro EDC	IPC-TM-650 2.4.8
<b>Flammability</b>	N/A	N/A	Yes				UL94
<b>Lead-Free Process Compatible</b>	YES	Yes	Yes				

NOTES: [1] Typical values are a representation of an average value for the population of the property. For specification values contact Rogers Corporation.  
[2] Using Rogers' internal test method on a 0.0607" laminate.  
[3] The design Dk is an average number from several different tested lots of material and on the most common thickness/s. If more detailed information is required please contact Rogers Corporation.  
[4] Using LoPro Reverse Treated EDC Foil

Standard Thicknesses			Standard Panel Sizes:	Standard Copper Cladding
RO4725JXR	RO4730JXR	RO4730G3		
LoPro Copper 0.0307" (0.780mm) 0.0607" (1.542mm)	LoPro Copper 0.0207" (0.526mm) 0.0307" (0.780mm) 0.0407" (1.034mm) 0.0607" (1.542mm)	LoPro Copper 0.0057" (0.145mm) 0.0107" (0.272mm) 0.0207" (0.526mm) 0.0307" (0.780mm) 0.0407" (1.034mm) 0.0607" (1.542mm)	ED Copper 0.0057" (0.145mm) 0.0300" (0.762mm) 0.0400" (1.016mm) 0.0500" (1.270mm) 0.0600" (1.524mm)	12" X 18" (305 X 457 mm) 24" X 18" (610 X 457 mm) 24" X 36" (610 X 915 mm) 48" X 36" (1.224m X 915mm) Larger sizes may be available
				LoPro Reverse Treated EDC Foil ½ oz (18µm), 1 oz (35µm)  Standard EDC (RO4730G3 only) ½ oz (18µm), 1 oz (35µm)

Prolonged exposure in an oxidative environment may cause changes to the dielectric properties of hydrocarbon based materials. The rate of change increases at higher temperatures and is highly dependent on the circuit design. Although Rogers' high frequency materials have been used successfully in innumerable applications and reports of oxidation resulting in performance problems are extremely rare, Rogers recommends that the customer evaluate each material and design combination to determine fitness for use over the entire life of the end product.  
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